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18 ST ALBAN'S RD
KINGSGROVE NSW 2208 AUSTRALIA
PH 02-9502-6500 FX 02-9502-6511

PRODUCT SPECIFICATION	Spec. Code:	FRUI070
STANDARD MIXED FRUIT NO PEEL	Issue No:	3
	Change Notice No:	2
	Date Issued:	17.10.2013
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Product Name	Standard Mixed Fruit No Peel
Country of Origin	Manufactured in Australia from Imported (Turkey, Greece, South Africa) and Local Ingredients
Description	Standard mixed fruit no peel consist of properly ripened and sundried sultanas and currants of appropriate grade. Product should be of uniform colour, exhibit a lustrous sheen, be fresh, moist and plump. Fruit shall be visually inspected, triple metal detected, mixed, packed and palletized.
Intended Use	Food Ingredient
Ingredients Listing	Sultanas (Sultanas, Cotton Seed Oil); Currants (Currants, Sunflower Oil)

Halal Accreditation	Standard Mixed Fruit No Peel is Halal certified.
Kosher Accreditation	Standard Mixed Fruit No Peel is not Kosher certified.
Allergens	Standard Mixed Fruit No Peel contains no known allergens.
GMO Statement	Standard Mixed Fruit No Peel is a Non-GM product.
Regulatory Requirements	1. All processing must be performed in a sanitary manner in accordance with Good Manufacturing Practice Regulations. 2. Shall meet and conform to all current food legislations.

Chemical and Physical Requirements		
Analytical	**Specifications**	**Units**
Moisture	≤ 22	%
Total Stalks Stalks > 20 mm length	≤ 6 ≤ 3	pcs/12.5 Kg pcs/12.5 Kg
Stones	1; Target 0	/tonne
Cap-Stems	≤ 2	%
Sultana Standards Berry Count	Type 9 RTU (Ready to Use) / 4 Crown 250 – 360	 pcs/100 g
Currant Standards Berry Count	Medium Vostizza / 4 Crown 360 – 600	 pcs/100 g
Metal Detection: Metal Detector 1 Metal Detector 2 Metal Detector 3	 Fe 1.8; Non-Fe 2.0; Stainless Steel 2.5 Fe 2.5; Non-Fe 4.0; Stainless Steel 3.0 Fe 2.5; Non-Fe 3.5; Stainless Steel 4.0	 mm mm mm

Nutritional Information			
Nutrients		**Amount per 100g**	**Units**
Energy		1 350	kJ
Protein		2.8	g
Fat	Total	0.4	g
	Saturated	0.1	g
Carbohydrate	Total	72.5	g
	Sugar	70.7	g
Sodium		39.0	mg
Information obtained from FSANZ Nutrition Panel Calculator			

Quality: Liviu Gorgos	Signature:	Date: 17.10.2013
Authorised by: Sandy Tsoutsas	Signature:	Date: 17.10.2013

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Organoleptical Requirements	
Test / Parameter	**Specifications**
Flavour / Odour	Characteristic of vine fruits, free from foreign flavours and odours
Appearance	A homogenous blend of light brown sultanas and dark currants.

Microbiological Requirements		
Test / Parameter	**Specification**	**Units**
Total Plate Count	≤ 50 000	cfu/g
Yeast	≤ 10 000	cfu/g
Mould	≤ 10 000	cfu/g
Coliforms	≤ 100	M.P.N./g
E. Coli	≤ 3	/g
Salmonella	Not Detected	/25 g

Packaging Requirements	1. Product shall be packed in cardboard box with polyethylene liner. The liner is folded within the carton, which is sealed with adhesive packaging tape. 2. The box is to be clearly marked with date of production / best before date, net weight, product name and type, batch number, supplier's details. 3. Delivery temperature is ambient temperature.
Pack Size	12.5 Kg
Storage and Shelf-Life	1. Product shall be stored at temperatures < 25 °C, in dry clean conditions, protected from heat, sunlight and moisture with R.H. 60 % maximum. 2. If stored as requested, the product shall have a shelf life of six (6) months from the date of production.

The information contained in this specification is based on data considered to be accurate and reliable as at the date of the specification to the best of the supplier's knowledge and belief. It is user's obligation to determine the safe use of the product for its own applications or suitability for use since the conditions of use, handling, storage and disposal are beyond the supplier's control. The user should therefore take all necessary precautions to ensure the safe and suitable use of the product described in the specification.

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