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PRODUCT SPECIFICATION	Product Code:	**SULT210**
AUSTRALIAN SULTANAS 4 CROWN	Issue No:	9
	Change Notice No:	8
	Date Issued:	21/07/2023

Product Identification	
Product Name	Australian Sultanas 4 Crown
Country of Origin	Product of Australia.
Description	Amber to brown in colour berries, sweet flavored, typical of seedless sultanas. The product is metal detected and laser scanned to ensure that extraneous matter in not present in the finished product.
Intended Use	Food may be used as an ingredient, or may be retail-ready finished product
Ingredient List	Sultanas (~ 99.5%), Vegetable Oil (Canola/sunflower Oil) (~ 0.5%).

Personal Diet & Regulations	
Allergens due to ingredient nature	Australian Sultanas 4 Crown contains no known allergens, and/or derivatives thereof.
Allergen cross-contact statement	No precautionary statement is required.
GMO statement	Australian Sultanas 4 Crown is a non GM product.
Halal accreditation	Australian Sultanas 4 Crown is Halal suitable (validation means: Certified).
Kosher accreditation	Australian Sultanas 4 Crown is Kosher suitable (validation means: Certified).
Regulatory requirements	All processing to be performed in a sanitary manner in accordance with Good Manufacturing Practice Regulations. Australian Sultanas 4 Crown is to meet and conform to all current food legislations.

Nutritional Information			
Nutrient		**Average quantity per 100g**	**Units**
Total Ash		1.9	%
Moisture		16	%
Energy		1329	kJ
Protein		2.8	g
Fat	Total	0.9	g
	Saturated	0.4	g
Carbohydrate	Total	75	g
	Sugars	73.2	g
Dietary Fibre		4.4	g
Sodium		36	mg
Potassium		910	mg
Data from theoretical source (Information obtained from NUTTAB 2010 Online Searchable Database).			

Organoleptic Specification(s)	
Test / Parameter	**Specification**
Colour	Golden to medium brown
Flavour	Characteristic sweet flavour, free from objectionable flavours
Odour	Characteristic, sweet odour, free from musty, mouldy or objectionable odours
Appearance	Uniform, soft, free flowing, free from crystallization

Physical Specification(s)	
Test / Parameter	**Specification**
Stalks Pieces ≥ 14mm Total Stalk Pieces	1 pcs/12.5 Kg 4 pcs/12.5 Kg
Foreign Dried Grape Varieties	20 pcs/12.5 Kg
Cap-stems (≥ 3 mm)	≤ 2.0 %
Foreign Vine Material & Other Natural Extraneous Matter	≤ 2.0 %
Immature Berries	≤ 2.0 %
Damaged Berries	≤ 2.0 %
Speared Berries	≤ 3.0 %
Berries that have leaf adhering exceeding 12.5 % of the surface area of each berry by number	≤ 2.0 %
Berries that have mould exceeding 12.5 % of the surface area of each berry by number	≤ 1.0 %
Stones	1 pcs/tonne, Target Nil

Microbiological Specification(s)	
Test / Parameter	**Specification**
Total Plate Count	≤ 50 000 cfu/g
Yeast	≤ 20 000 cfu/g
Mould	≤ 20 000 cfu/g
Coliforms	≤ 100 M.P.N./g
E. Coli	Negative /g
Salmonella	Not Detected /25 g

Chemical Specification(s)	
Test / Parameter	**Specification**
Moisture	≤ 19.0%

Packaging description:	Product shall be packed in poly-lined cardboard cartons. The liner is folded with the carton, which is sealed with adhesive packaging tape. No staples, wire closure or castrating rings to be used.
Traceability comments:	Batch/Lot No, Production Date & Best Before Date
Delivery temperature:	Delivery temperature is ambient temperature.

Pack size:	12.5kg
Storage and shelf life:	Before opening, the product should be stored at ≤ 25°C. Additionally, r.H. 65% max, in dry, clean conditions, away from sources of heat and direct sunlight If stored as advised, the shelf life in original, unopened packaging should be > 12 months from the date of production.

The information contained in this specification is based on data considered to be accurate and reliable as at the date of the specification to the best of the supplier's knowledge and belief. It is user's obligation to determine the safe use of the product for its own applications or suitability for use since the conditions of use, handling, storage and disposal are beyond the supplier's control. The user should therefore take all necessary precautions to ensure the safe and suitable use of the product described in the specification.

Quality: Devina Safira	Signature:	Date: 21/07/2023
Authorised by: Sandy Tsoutsas	Signature:	Date: 21/07/2023