PRODUCT SPECIFICATION

NAME OF PRODUCT: 400249 Bulk Sultana 5CR 12.5kg **07-SP-Q50026**

1. Product Description

Dried Sultanas with a light coating of vegetable oil as a processing aid

2. Product Code

400249

3. Name of Ingredient, Food Additive, Vitamin or Mineral, Processing Aid

Dried Sultanas
Sunflower Oil as a processing aid

4. Physical/Chemical Specifications

- Texture Free flowing sultanas with no signs of crystallisation.

- Colour Amber to brown berries

- Flavour Characteristic Flavour. Absent of objectionable flavours

- Odours Characteristic Odour. Absent of mouldy, musty and other objectionable odours

- Pesticide Residue Levels comply with the Australian New Zealand Food Standards Code. Refer to www.foodstandards.gov.au

Product complies with Australia New Zealand Food Standards Code (FSANZ)

- Defects

Defects	**Limits**
Critical Foreign Material - metal, glass, hard plastic, hair, nuts	Absent
Major Foreign Material - pliable plastic, fibres, string.	Absent
Minor Foreign Material - Extraneous vegetable matter	Target Nil; Max 0.05%
Stones (mineral)	Absent
Live Infestation / Insects	Absent
Pieces of stalk per 12.5 kg fruit - total pieces more than 10 mm in length - total pieces of stalk less than 10mm in length	 1 5
Capstems, by number (≥3mm length)	1%

5. Processing Details

Fruit will be screened, cleaned, washed and passed through functional laser scanners and metal detectors to ensure that extraneous matter is not present before being packed into cartons

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6. Nutritional Information

	Units	Per 100g
Energy	kJ	1068
Protein	g	2.6
Fat, Total -saturated	g g	0.3 0.0
Carbohydrate, Total -sugars	g g	60.8 59.0
Dietary Fibre	g	3.3
Sodium	mg	7

Reference: Food Standards Australia New Zealand - Australian Food Composition Database - Release 1.0

7. Shelf Life

Best before is 12 Months from production date.

8. QC Checks

Test	Limits	Frequency
% Moisture	18% Maximum	Hourly
Target Net Weight	12.5kg	Continuous
Metal Detection	Yes	Continuous
Visual Inspection	Yes	Continuous

9. Microbial Standards

Tests	Specification (count cfu per gram)
	M
Total Plate Count	50000
Moulds	10000
Yeast	10000
Coliforms	100
Escherichia Coli	Absent in 1g

- All tests as per Standard Laboratory Methods.

Microbiological Specification Key

M Values above M are unacceptable (Action to be taken)

10. GMO Statement

Australian fruit is not genetically modified, nor does it contain any genetically modified material

11. Allergens

Nil Allergen

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12. Packaging

Standard design staple free cardboard carton, lined with food grade polyethylene bag & sealed

13. Finished Product Data

Declared weight per unit	-	12.5KG
Number of units per carton	-	1
Pallet Pattern	-	12 per layer, 7 layers
Pallet Capacity	-	84
Coding	-	Weight and carton number Item Description , Item code Lotcode in YDDDL TT:TT format (where Y=year packed , DDD = Julian date , L =Line number packed on , TT:TT = time packed)

14. Storage Conditions

1 Store in a Cool, dry, well ventilated area

2 Store at 5-10°C and between 50-60% relative humidity.

3 Store away from sources of strong odours and protect from infestation.

15. Country of Origin

Product of Australia