	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	**FINISHED PRODUCT SPECIFICATION**		

1003151 Patties Food Service 12 Party Pies 6 x 560g	Spec. version	2.1
	Effective date	24/05/2022

Product Code	1003151			
Product Name	Patties Food Service 12 Party Pies 6 x 560g			
Product Description	Classic Beef Party Pies			
Packaging Description	12 party pies in printed cardboard inner, 6 per carton			
Manufacturing Location	161-169 Princes Highway Bairnsdale Victoria 3875			
APN/TUN	APN	93 11008 03111 0	TUN	193 11008 03111 7

Ingredient Listing	**INGREDIENTS:** Water, Australian **Wheat** Flour, Australian Beef (22%), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, **Soy** Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (**Soy**)), Colour (160a), Flavours), Thickeners (1412, 1422), Seasoning (Contains **Wheat**, Flavour Enhancer (621)), Pastry Premix (Contains **Wheat**, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains **Wheat**).
Product Claims	MADE WITH 100% AUSTRALIAN BEEF
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.
Country of Origin	

Nutrition Information				
Servings per package	12			
Serving size	47g (1 Party Pie)			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	480 kJ	6 %	1030 kJ
	Protein	3.7 g	8 %	7.9 g
	Fat , total	6.3 g	9 %	13.3 g
	– saturated	3.1 g	12 %	6.6 g
	Carbohydrate	11.3 g	4 %	24.0 g
	– sugars	0.4 g	<1 %	0.8 g
	Sodium	240 mg	10 %	503 mg
	**Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.*			

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Health Star Rating	

Usage Instructions	
Shelf life	18 Months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. IF THAWING, STORE AT OR BELOW 5°C, DO NOT REFREEZE AND USE WITHIN 3 DAYS OF THAWING. PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	CONVENTIONAL OVEN: 1. Preheat oven to 175°C (fan forced 165°C) 2. Remove pies from pack and place on baking tray 3. If frozen heat for approximately 20 minutes 4. If thawed heat for approximately 10 minutes MICROWAVE OVEN (1200 watts): 1. Remove six pies from pack and place on suitable plate 2. Select Medium High power 3. If frozen heat for approximately 3 minutes 4. If thawed heat for approximately 2 minutes 5. Allow to stand for 2 minutes CAUTION: Filling will be very HOT. GUIDE ONLY: Heating times may vary.

Contact Information	PROUDLY BAKED BY PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU OR FIND US ON FACEBOOK WWW.PATTIESFOODS.COM.AU

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Packaging Details

PACKAGING SPECIFICATION						
Old SKU #	1003151		Customer FG #	NA		
New SKU #	1003151		Site	0		
Product Description	12 Party Pies					
Brand	PATTIES					
PRIMARY PRODUCT (eg Pie, Roll....)						
Individual Piece weight	47	g				
RETAIL PACK (eg Selling Item)						
Retail Pack Weight (Product)	560	g				
Primary Products per Retail Pack	12					
Outer (Corrugated carton)						
Outer Weight (Product) NET	3.36	Kg				
Gross Outer Weight (Product+Packaging)	3.77	Kg				
Retail Packs per Outer	6					
Individual Piece per Outer	72					
Outer Configuration (H x L x W)	3	x	1	x	2	
PRIMARY PACK Dimensions (mm)	Width		Repeat			
Wrap	N/A	x	N/A			
Inner Carton	Length		Width		Height	
Internal Dimensions	190	x	125	x	52	
External Dimensions	192	x	127	x	54	
OUTER Dimensions (mm)	Length		Width		Height	
Internal Dimensions	261	x	201	x	163	
External Dimensions	269	x	209	x	179	
PALLET AUS						
Outers Per Layer	24		Layers Per Pallet		5	
Outers Per Pallet	120		Pallet Pattern		24S1	
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1025	
PALLET (others, e.g. export)						
Outers Per Layer	NA		Layers Per Pallet		NA	
Outers Per Pallet	0		Pallet Pattern		NA	
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA	
	AUS		Other			
Pallet NET weight kg	403		0			
Pallet Gross weight kg	502		0			
BARCODES	APN (Retail Pack)		93 11008 03111 0			
	TUN (Outer)		193 11008 03111 7			
Pack Part # Inner/Wrap/Sleeve	4004672					
Pack Part # Outer	4004245					
Issue Date	22/11/2021					

Unit date code	Best Before DD/MMM/YYYY line hh:mm	Outer date code	Best before DD/MMM/YYYY hh:mm