	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	**FINISHED PRODUCT SPECIFICATION**		

1006102 Patties Mixed Variety Party Pies 6 x 560g	Spec. version	2.0
	Effective date	22/12/2022

Product Code	1006102			
Product Name	Patties Mixed Variety Party Pies			
Product Description	Mixed Party Pies			
Packaging Description	12 party pies in a cardboard inner, 6 inners to a mixed carton			
Manufacturing Location	Patties Bairnsdale, 161-169 Princes Highway, Bairnsdale VIC, 3875			
APN/TUN	APN	-	TUN	193 11008 06102 2

Pepper Steak				
Ingredient Listing	Water, Australian **Wheat** Flour, Australian Beef (16%), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (**Soy**)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Thickener (1422), Poppy Seeds, Onion, Seasoning (Contains **Wheat**, **Soy**, Flavour Enhancer (621), Acidity Regulators (262, 330)), Textured **Soy** Protein (**Soy**, Colour (150a)), Pepper (0.5%), Pastry Mix (Contains **Wheat**, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains **Wheat**).			
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.			
Country of Origin				
Nutrition Information				
Servings per package	12			
Serving size	47g			

	Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
Energy	494 kJ	6 %	1050 kJ
Protein	3.2 g	6 %	6.8 g
Fat , total	6.4 g	9 %	13.6 g
– saturated	3.2 g	13 %	6.7 g
Carbohydrate	11.6 g	4 %	24.7 g
– sugars	0.5 g	1 %	1.1 g
Sodium	233 mg	10 %	496 mg

**Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.*

Health Star Rating



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Lamb & Rosemary				
Ingredient Listing	Water, Australian **Wheat** Flour, Australian Lamb (21%), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (**Soy**)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Thickener (1422), Seasoning (Contains **Wheat**, Flavour Enhancer (621)), Rosemary (0.4%), Parsley, Pastry Mix (Contains **Wheat**, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Mint, Processing Aid (Contains **Wheat**).			
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.			
Country of Origin				
Nutrition Information				
Servings per package	12			
Serving size	47g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	453 kJ	5 %	963 kJ
	Protein	3.5 g	7 %	7.4 g
	Fat , total	5.3 g	8 %	11.3 g
	– saturated	2.8 g	11 %	5.9 g
	Carbohydrate	11.3 g	4 %	24.0 g
	– sugars	0.3 g	<1 %	0.7 g
	Sodium	177 mg	8 %	377 mg
	**Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.*			
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Curry Chicken & Vegetables				
Ingredient Listing	Water, Australian **Wheat** Flour, Vegetables (11%) (Carrot, Corn, Peas, Onion), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (**Soy**)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Australian Chicken (9%), Textured **Soy** Protein, Thickener (1422), Seasoning, Breadcrumbs (Contains **Wheat**, Emulsifier (471)), **Milk** Solids, Curry Powder (0.4%), Pastry Mix (Contains **Wheat**, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains **Wheat**).			
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG.			
Country of Origin				
Nutrition Information				
Servings per package	12			
Serving size	47g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	442 kJ	5 %	940 kJ
	Protein	3.1 g	6 %	6.6 g
	Fat , total	4.8 g	7 %	10.1 g
	– saturated	2.4 g	10 %	5.2 g
	Carbohydrate	12.3 g	4 %	26.1 g
	– sugars	1.1 g	1 %	2.2 g
	Sodium	168 mg	7 %	357 mg
	**Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.*			
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Usage Instructions	
Shelf life	18 months
Storage instructions	PARTY PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION. KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS. ONCE THAWED DO NOT REFREEZE.
Serving Instructions	CONVENTIONAL OVENS: 1. Preheat oven to 175°C (Fan Forced 165°C). 2. Remove pies from pack and place on baking tray. 3. If frozen, heat for approximately 20 minutes. 4. If thawed, heat for approximately 10 minutes. MICROWAVE OVENS (1200 WATT): 1. Remove 6 pies from pack and place on suitable plate. 2. Select Medium High power. 3. If frozen, heat for approximately 4 minutes. 4. If thawed, heat for approximately 2½ minutes. 5. Allow to stand for 2 minutes. CAUTION: Filling will be very HOT. GUIDE ONLY: Heating times may vary.

Contact Information	PATTIES IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD EST NO.265 PROUDLY BAKED BY: PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU facebook logo /PATTIESAUSTRALIA Instagram logo @PATTIESAU www.pattiesfoodservice.com.au

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Packaging Details

PACKAGING SPECIFICATION						
Old SKU #	1006102		Customer FG #	NA		
New SKU #	1006102		Site	0		
Product Description	Mixed Variety Party Pies					
Brand	PATTIES					
PRIMARY PRODUCT (eg Pie, Roll....)						
Individual Piece weight	47	g				
RETAIL PACK (eg Selling Item)						
Retail Pack Weight (Product)	560	g				
Primary Products per Retail Pack	12					
Outer (Corrugated carton)						
Outer Weight (Product) NET	3.36	Kg				
Gross Outer Weight (Product+Packaging)	3.77	Kg				
Retail Packs per Outer	6					
Individual Piece per Outer	72					
Outer Configuration (H x L x W)	3	x	1	x	12	
PRIMARY PACK Dimensions (mm)	Width		Repeat			
Wrap	N/A	x	N/A			
Inner Carton	Length		Width		Height	
Internal Dimensions	190	x	125	x	52	
External Dimensions	192	x	127	x	54	
OUTER Dimensions (mm)	Length		Width		Height	
Internal Dimensions	261	x	201	x	163	
External Dimensions	269	x	209	x	179	
PALLET AUS						
Outers Per Layer	24		Layers Per Pallet		5	
Outers Per Pallet	120		Pallet Pattern		24S1	
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1025	
PALLET (others, e.g. export)						
Outers Per Layer	NA		Layers Per Pallet		NA	
Outers Per Pallet	0		Pallet Pattern		NA	
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA	
	AUS		Other			
Pallet NET weight kg	403		0			
Pallet Gross weight kg	502		0			
BARCODES	APN (Retail Pack)		0			
	TUN (Outer)		193 11008 06102 2			
Pack Part # Inner/Wrap/Sleeve	4004162, 4004163, 4004164					
Pack Part # Outer	4004165					
Issue Date	21/04/2021					

Unit date code	Best Before DD MMM YY dd mm hh:mm line	Outer date code	Best before DD/MMM/YYYY hh:mm