Product Specification Sheet

Gluten Free Beef Patties 120g

Product Name	Gluten Free Beef Burger Patties Part Cooked 120g	**Product Code**	**72221**

Product Description

Description & characteristics	These beef patties are part-cooked to a final weight of 120g and packed in foil laminate sleeves ready to be removed and heated to >75°C in a microwave, oven or BBQ then eaten. These patties are made from gluten free ingredients and have a soft but chunky texture and a beefy taste.
Standpack No.	72221
Weight range	120 g ± 5 g (120 grams average)
Finished product shape	Oval and uniform with minimal edge cracking
Finished product dimensions (part cooked)	Range: Length 105 ± 5mm, Width x 90 ± 5mm, Thickness x 18 ± 2mm
Ingredient list	Beef (63%), Rehydrated Onion, **Egg**, Textured **Soy** Protein (colour (150d)), Modified Food Starch (1442), **Soy** Protein Concentrate, Salt, Sugar, Spices, Whey Protein Concentrate (**milk**), Beef Extract, Mineral Salt (451)
Allergens	**Contains egg, soy, milk.**
Country of Origin Statement **Beef Origin**	Made in New Zealand from local and imported ingredients. New Zealand
GM status	The status of this product can be classified as non-genetically modified (non-GMO) and does not require labelling as a Genetically Modified Food in accordance with Food Standard 1.5.2

Nutritional Information

(All values are considered averages and are based on a part cooked patty)

Serving size: 1 Patty (120g)	**Average Quantity Per serve**	**Average Quantity Per 100g**
Energy (kJ)	1250	1040
Protein (g)	18.6	15.5
- Gluten	Not Detected	Not Detected
Total Fat (g)	21.6	18.0
- Saturated Fat (g)	10.1	8.4
- Trans fat (g)	1.0	0.8
Total Carbohydrates (g)	6.8	5.7
- Total sugars (g)	1.9	1.6
Dietary fibre (g)	2.4	20.
Sodium (mg)	542	452
Potassium (mg)	493	411

Microbiological

(Methods as per ANZCO Green Island Ltd. Microbiology Methods Manual)

	Limits	Typical Analysis
Aerobic plate counts	N/A	<1.0 x 10^4 cfu/g
E. Coli	<1 .0x10^2 cfu/g	not detected
Coag. Positive Staph	<1 .0x10^2 cfu/g	not detected
Salmonella	not detected /25g sample	not detected
Clostridium perfringens	<1.0x10^2 cfu/g	not detected

Packaging

Patties are packed into foil laminate sleeves

Pieces per sleeve	Sleeves per carton	Total pieces per carton
20 pieces	3 sleeves	60 pieces

Barcodes

Base Barcode	Case Barcode
9419411722219	99419411722212

Carton Specifications

Carton Reference	Carton Dimensions	Net weight	Gross Weight
216010	420 x 310 x 130mm	7.20 kg	7.68 kg

Storage Conditions

Store at –18°C. Shelf life is 18 months (540 days) from production date if stored under these conditions.

Additional Details

Meat used in the production of this product shall comply with the New Zealand standards as monitored by the National Residue Monitoring Programme.
Meat containing hormone growth promotants shall not be used in the production of this product.
The product shall not contain foreign materials such as bone or metal in excess of a size that is detectable by CCP#1 (bone elimination device) and CCP#2 (metal detection).

Prepared by

PH 173 - ANZCO Foods Green Island Ltd., 15 Carnforth St, Dunedin, New Zealand

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This specification is for all of the specified product produced at ANZCO Green Island Ltd. and is valid from the date of issue until mutually agreed changes are made, in such an instance an amended specification will be issued.

Product Confirmation for ANZCO Foods Green Island Ltd.

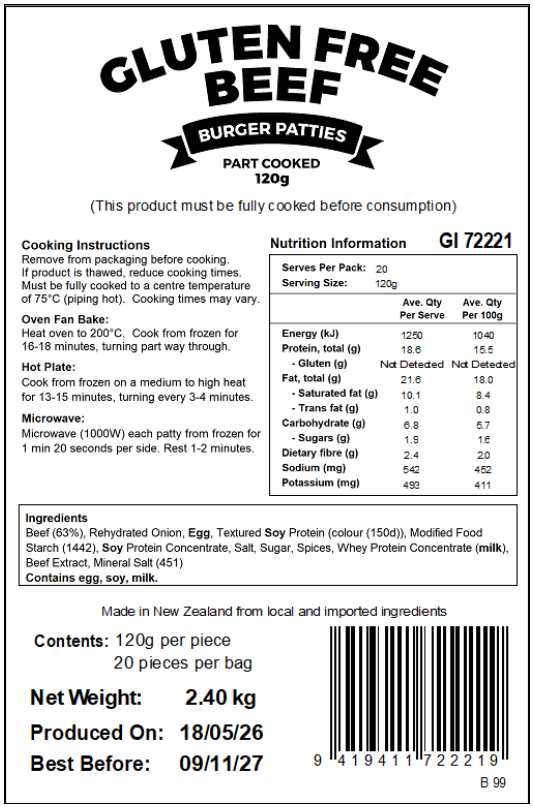
Issued by	H. Martin (Food Technologist/ QA Manager – ANZCO Foods Green Island Ltd.)
Date of Issue	28th March 2024
Signed	

Amendment Record

Date	Version	Details of changes	Changes made by
15 May 2019	0	Issue of specification - rebrand	C. Batchelor
11 Nov 2019	1	Update of product photos	C. Batchelor
7 Aug 2020	2	Update to nutritional table and label images	C. Batchelor
29 Apr 2021	3	Country of Origin Statement	H. Martin
28 Nov 2022	4	Update to micro limits	H. Martin
03 Jul 2023	5	Update to Carton Reference and pack images	H. Martin
29 Aug 2023	6	Update to ingredient and allergen format, NIP and label update	H. Martin
02 Oct 2023	7	Update to carton label format and bag label image, shelf life in days	H. Martin
28 Mar 2024	8	Update to Microbiological table	H. Martin

18 May 2026	9	Update to ingredient listing, carton reference, and Barcode naming	A Peter

Food Service Pack Product Information



GLUTEN FREE BEEF

BURGER PATTIES

PART COOKED 120g

(This product must be fully cooked before consumption)

Cooking Instructions
Remove from packaging before cooking.
If product is thawed, reduce cooking times.
Must be fully cooked to a centre temperature of 75°C (piping hot). Cooking times may vary.

Oven Fan Bake:
Heat oven to 200°C. Cook from frozen for 16-18 minutes, turning part way through.

Hot Plate:
Cook from frozen on a medium to high heat for 13-15 minutes, turning every 3-4 minutes.

Microwave:
Microwave (1000W) each patty from frozen for 1 min 20 seconds per side. Rest 1-2 minutes.

Nutrition Information **GI 72221**

Serves Per Pack:	20
Serving Size:	120g

	Ave. Qty Per Serve	Ave. Qty Per 100g
Energy (kJ)	1250	1040
Protein, total (g)	18.6	15.5
- Gluten (g)	Not Deteded	Not Deteded
Fat, total (g)	21.6	18.0
- Saturated fat (g)	10.1	8.4
- Trans fat (g)	1.0	0.8
Carbohydrate (g)	6.8	5.7
- Sugars (g)	1.9	1.6
Dietary fibre (g)	2.4	2.0
Sodium (mg)	542	452
Potassium (mg)	493	411

Ingredients
Beef (63%), Rehydrated Onion, **Egg**, Textured **Soy** Protein (colour (150d)), Modified Food Starch (1442), **Soy** Protein Concentrate, Salt, Sugar, Spices, Whey Protein Concentrate **(milk)**, Beef Extract, Mineral Salt (451)
Contains egg, soy, milk.

Made in New Zealand from local and imported ingredients

Contents: 120g per piece
20 pieces per bag

Net Weight: **2.40 kg**
Produced On: **18/05/26**
Best Before: **09/11/27**

9 419411 722219
B 99



Carton Label



GLUTEN FREE BEEF BURGER PATTIES
PART COOKED 120g
THIS PRODUCT MUST BE FULLY COOKED BEFORE CONSUMPTION.
MADE IN NEW ZEALAND

HALAL NZ

1

MO: 1100169693

PRODUCTION DATE: 28/09/23 BEST BEFORE: 21/03/25 BATCH: 58

(01)99419411722212(3102)000720(13)230928(21)9000000606

PRODUCED BY: ANZCO FOODS GREEN ISLAND
15 Carnforth Street
Green Island, Dunedin
PH173
LOCATION: AGICKP
TIME: 14:54
CTN: 32

72221

www.anzcofoods.com

KEEP FROZEN -18°C
NET WEIGHT 7.2kg
[H]

