



Product Data Sheet

Naturin

19.09.1994

TRIPAN 01

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LESNIES
"If it's for meat"

1. Application

The casing is suited for the production of cooked and boiled sausages and as application as ham-covering and as brine bag as well.

2. Food Legislation Considerations

Object of Commodity (§ 5 Abs. 1 Nr. 1 des LMBG)

3. Analytical Parameters

3.1. Contents

Multilayer casing based on polyamides. In case of coloured casings the polyamide additionally includes a pigment or a pigment-blend.

3.2. Caliber-Dependent Parameters

Flatwidth
Wall thickness
Recommended stuffing caliber
Recommended diameter of stuffing horn
Shirring length
Stick length

The instruction data can be found under point 6 "Nominal Data".

4. Characteristics of Converted Casings

4.1. Shirring

The casing can be shirred. The data concerning shirring length, recommended diameter of the stuffing horn and stick length can be found under point 6 "Nominal Data".

4.2. Tying

The casing can be cut to pieces. The casing can be closed on one side by tying string or by tying string and clip or by clip only. The casing length varies between 18 and 130 cm.

4.3. Print

The casing can be printed with several colours. Scrubbing and adhesive tape do not damage the print.

Above data and recommendations correspond to the present state of our knowledge, they are published without engagement.

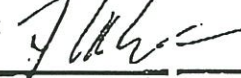
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4.4. Reels

The reels of unconverted casings have a carton core with an inner diameter of 150 mm. The reel length amounts to 500, 1000 or 1500 m.

5. Shelf Life

The casing can be stored dry and at room temperature for at least 12 months.

6. Nominal Data for Caliber-Dependent Parameters

6.1. Casing-Data

Nominal caliber (mm)	Flatwidth (mm)	Wall thickness (µm)	Recommended stuffing caliber (mm)
53	83,0	10	54
55	86,5	10	56
60	94,5	10	61
65	102,0	12	66
70	110,0	12	71
75	118,0	12	77
80	125,0	15	81
90	142,0	15	92
100	157,0	15	102
105	165,0	15	107
110	172,0	15	112
115	181,0	15	117
117	184,0	15	120
120	189,0	15	123
128	201,0	15	131
135	212,0	15	138
140	220,0	15	143
148	232,0	15	151
151	237,0	15	154
160	251,0	15	163
165	259,0	15	168 ²
180	282,7	15	184
200	314,0	15	204
225	353,0	15	229

Tolerances:

Wall thickness: $\pm 10\%$

Flatwidth: ± 2

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6.2. Shirring Data

Nominal caliber (mm)	Recommended diameter of stuffing horn (mm)	Shirring length (m)	Stick length (cm)
53	28	30	42
55	36	20	42
60	36	20	42
65	36	20	42
70	36	20	42
75	48	20	42
80	48	20	42
90	48	20	42
100	48	20	42
105	48	20	42
110	48	20	42
115	48	20	42
117	48	20	42

Tolerances:

Shirring length: - 0 %, + 2 %
 Stick length: at stick length 42 cm ± 2 cm
 other lengths ± 3 cm

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